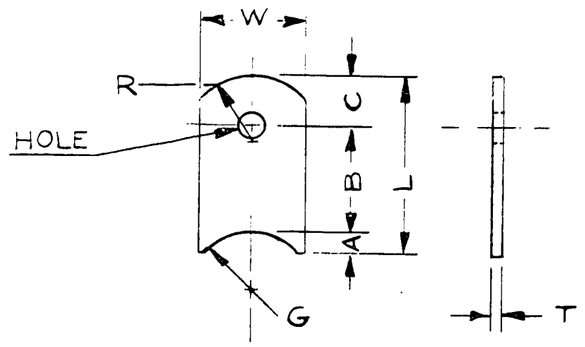

PART NO.	L	A	B	C	W	R	G	T	HOLE	MATERIAL	REMARKS
81302-2	1 3/8	1/16	15/16	3/8	5/8	1/2	1/2	.095	.191	#1025 STEEL	WAS 30401
81302-3	1 3/16	1/16	3/4	3/8	5/8	1/2	1/2	.095	.191	#1025 STEEL	WAS 30391
81302-4	1	1/8	1/2	3/8	5/8	1/2	7/16	.062	.191	#1025 STEEL	WAS J3-441
81302-5	1 1/8	3/16	9/16	3/8	3/4	3/8	3/8	.095	.438	#1025 STEEL	WAS 231
81302-6	1 11/16	3/8	13/16	1/2	1	1/2	3/8	.062	.250	#1025 STEEL	WAS 2001
81302-7	1	3/16	7/16	3/8	3/4	1/2	7/16	.095	.191	#1025 STEEL	WAS 2011
81302-8	1 9/16	3/16	1	3/8	3/4	1/2	7/16	.095	.191	#1025 STEEL	WAS 2010
81302-9	19/32	3/32	9/32	7/32	1/2	1/4	1/4	.095	.190 / .195	#1025 STEEL	WAS 5404
81302-10	1 1/16	1/8	9/16	3/8	3/4	1/2	7/16	.095	DRILL 'S' REAM .247	#1025 STEEL	WAS 482
81302-11	1 3/16	3/16	5/8	3/8	3/4	1/2	3/8	.095	DRILL 'D' REAM .247	#1025 STEEL	WAS 477
81302-12	7/8	1/16	7/16	3/8	3/4	1/2	3/8	.062	.249 / .255	#1025 STEEL	WAS 2231
81302-13	1 1/4	1/4	5/8	3/8	3/4	1/2	3/8	.125	.249 / .255	#1025 STEEL	WAS 2655
81302-14	13/16	1/8	3/8	5/16	5/8	1/2	3/8	.045	.250	#1025 STEEL	WAS 7142
81302-15	1 27/32	3/16	1 13/32	1/4	5/8	1/2	3/8	.045	.250 / .255	#1025 STEEL	
81302-16		3/8	3/4	3/8	3/4	1/2	3/8	.062	.250	#1025 STEEL	WAS J3-406
81302-17	1 25/32	3/16	1 7/32	3/8	3/4	1/2	13/32	.125	.250	#1025 STEEL	
81302-18	1 27/32	3/16	1 9/32	3/8	3/4	1/2	11/32	.125	.250	#1025 STEEL	

PART NO	L	A	B	C	W	R	G	T	HOLE	MATERIAL	REMARKS
81302-19	2 15/16	1/16	2 1/2	3/8	3/4	1/2	3/8	.095	.249 / .255	#1025 ST'L.	
81302-20	1 5/8	1/8	—	—	5/8	1/2	1/2	.045	—	#1025 ST'L.	
81302-21	1	1/4	1/2	1/4	3/4	5/8	3/8	.095	.249 / .255	#1025 ST'L.	
81302-22	1 7/16	3/16	7/8	3/8	7/8	1/2	5/16	.095	.191	#1025 ST'L.	
81302-23	2 5/16	3/16	1 3/4	3/8	7/8	1/2	5/16	.095	.191	#1025 ST'L.	
81302-24	1 3/16	1/8	11/16	3/8	5/8	1/2	1/4	.062	.191	#1025 ST'L.	
81302-25	2 1/8	3/8	1 1/4	1/2	1	5/8	1/2	.095	.191	#1025 ST'L.	

SEE ALSO DWG. 81172 & 10060

LET	REVISION	DATE	BY
W	REDRAWN & REVISED	6-22-51	C.B.

MODEL	PER PLANE	NEXT ASSEMBLY	SUPERSEDES	SUP. BY

THIS DRAWING IS THE PROPERTY OF THE PIPER AIRCRAFT CORP. AND ITS POSSESSION BY UNAUTHORIZED PERSONS SHALL NOT BE CONSTRUED AS PERMISSION TO REPRODUCE FOR SALE IN WHOLE OR IN PART ANY DEVICES SHOWN THEREON.

PIPER AIRCRAFT CORP.
LOCK HAVEN, PENNA.

NOTED

PART NO.	NO. REQ.	MATERIAL

SCALE | TOTAL WT.—LBS.

FINISH—PIPER SPECIFICATION # 10

MANUFACTURING PRACTICES—PIPER SPECIFICATION # 9

LUGS
SHEET II

DRAFTSMAN	CHECKER	STANDARDS
C.E.B. 6-22-51	I.E.M. 6-29-51	

81302

676

A676